



PRODUCT DESIGN REPORT (PDR)

20.01.2021 09:36:30

PRODUCT : 78357 KT23144 250gr/m2 230cm SOMNOMED

COMPOSITION : %100 PES

BRAND : SANITIZED

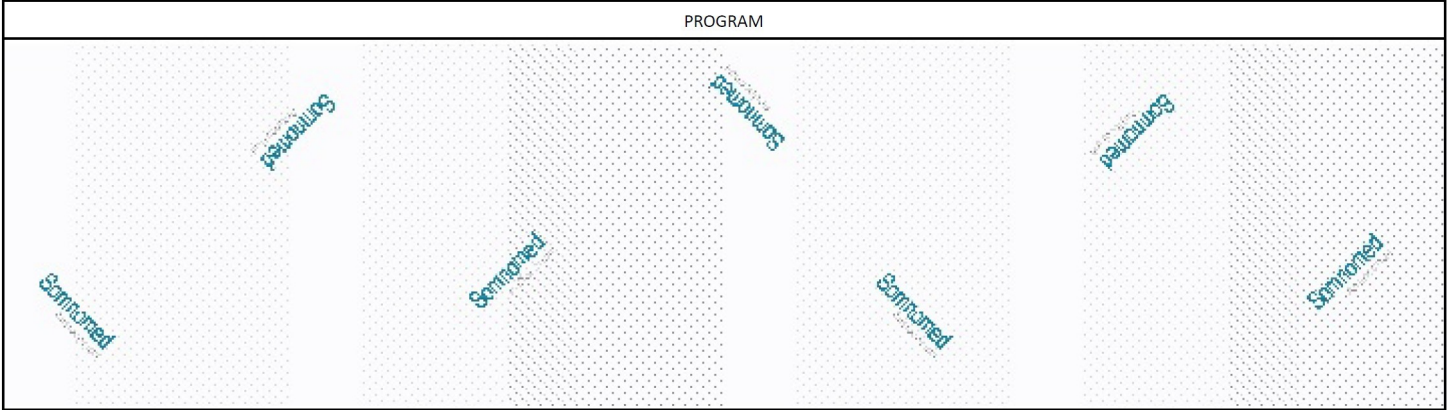
DESIGN DETAILS

DESIGN DATE : 29.09.2020 15:12:00

DESIGNER : NURSOY DURNACI

COLLECTION :

PROGRAM



TECHNICAL DETAIL

GROUP	S.NO	STOCK CODE	REF. STOCK CODE	FEED	GR/M2	GR/MTUL	%
FACE 1	1	10025-300048	150/48 FL PES TEXTURE YM	30	82,5	189,75	33
						189,75	33
BACK 1	1	10064-370119	150/48 FL 370119 MAT GREY	15	35	80,5	14
BACK 2	2	10064-360113	150/48 FL 360113 DARK BLUE	15	37,5	86,25	15
						166,75	29
FILLER 1	1	10028-300048	335*72*2 FL DTY-SD-SH-NIM	15	45	103,5	18
FILLER 2	2	10029-300048	335*72*3 FL DTY-SD-SH-NIM	15	50	115	20
						218,5	38
						575,0	100

TECHNICAL DETAILS

P.N. : 78357

D.C. : KT23144

D.N. : SOMNOMED

MACHINE TYPE : OVJA 1,6E 2WT;

PROCESS : KNITTING+CUTTING+ WASHING+FINISHING+QUALITY CONTROL

RECORD DATE : 29.09.2020 15:47:00

	RAW	FABRIC
WIDTH	260	230
WEIGHT	221.15	250
LOOP	9.9	11

WASHING

HEAT (C°) : 75 HEAT(C°) : 60 MACHINE SPEED MT/MIN : 15

HEAT(C°) : 70 HEAT(C°) : 60

S.NO	STOCK TYPE	STOCK CODE	STOCK NAME	SING QUANTIT	UNIT
1	KIMYASAL	K50004	WASH EB BLEACH	1	GR/LT
2	KIMYASAL	K16001	NEUTRACID NCS PH REGULATOR	0	GR/LT

FINISHING RECEIPT

MACHINE SPEED MT/M: 10 HEAT(C°) : 110 HEAT(C°) : 110

FEED UP : HEAT(C°) : 110 HEAT(C°) : 110

RECEIPT GROUP : SANITIZED

PICKUP (%) : 85 HEAT(C°) : 110

S.NO	STOCK TYPE	STOCK CODE	STOCK NAME	SING QUANTIT	UNIT
1	CHEMICAL	K15013	ULTRA-FRESH KW-48 ANTIBACTERIAL	0,1955	GR/MT
2	CHEMICAL	K22012	PROWET RPD	0,48875	GR/MT
3	CHEMICAL	K16001	NEUTRACID NCS PH REGULATOR	0,48875	GR/MT